

## Experimental units for biogas production from anaerobic digestion - review

Ansam Adil Mohammed<sup>1</sup>, Abbas Jamal ali<sup>2</sup>

<sup>1</sup>(Mechanical Department, College of College / Al-Nahrain University, Baghdad, Iraq)

<sup>2</sup>(Mechanical Department, College of College / Al-Nahrain University, Baghdad, Iraq)

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**Abstract:** Anaerobic digestion or oxygen-free digestion is the natural biodegradation of organic materials without oxygen. The Way biodegradable organisms are used to produce biogas using oxygen-free microorganisms. Anaerobic digestion is used to get rid of organic waste such as faces of animals and human waste, or to produce biogas. Improved processes are necessary to counter the evolution and expansion of the biogas industry and the growing demand for methane gas. This paper explores process techniques for the development of anaerobic digestion processes, including pre-treatment, studies on the effects of different mixing patterns, and assessments of water treatment techniques. Two pre-processors, mechanical and electrical, were assessed for the processing of radiation crop silage development, which is necessary to increase energy efficiency. Experimental results showed that the demand for mixing increased with organic loading. Excessive mixing, instability and shock loading during the start of the process increase concentrations of volatile fatty acids and inhibit the process. Decrease in mixing reduces the effect of process instability, regular mixing with mixing dividers has been shown to be useful for biogas production.

**Keywords:** Anaerobic digestion, biodegradation, biogas, methane, microorganisms

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### Introduction

Anaerobic digestions (AD) transform Biodegradable pillars in renewable energy sources, biogas, and residues, i.e. digestion, used as fertilizers and soil conditioners. For this, AD is a tested technology to the production of biofuels and vital products by assessing the value of tailings. Converting vital Waste is one of the new resource targets in the EU's Circular Economy Action Plan to develop a sustainable and low-carbon future. [1]. Biogas is produced as a result of anaerobic fermentation of biodegradable materials. Where anaerobic bacteria multiply naturally through wetlands, wetlands, gastrointestinal tracts and some insect species. Once biogas is restored or captured, it acts as a source of renewable energy, In municipal sanitation facilities, anaerobic digesters have been used for decades. Newly, industrial and agricultural waste was processed (Burke 2001). The systems designed for improve the development of methanogen bacteria (methanogen) for produce and capture methane and methane [2]. Focus on reviewing experimental unit research for biogas production from anaerobic digestion processes.

Ali Akhter et al ,2013 [3], studied the way biogas is produced is anaerobic digestion. Laboratoryscale anaerobic digestive system is designed and manufactured for batch mode. Methane was produced from solid waste, especially food waste (green waste, kitchen waste, etc.). Because of the large amount of microorganisms, the vaccine was used which is cow dung for digestion. A 350 litre 90cm high and 70cm diameter plastic container was used as a biostructure, and biogas was collected in the tyre pipes. The methane tank was filled with organic waste up to 70% of its size. Methane production is closely monitored on a daily and weekly basis. When used in a combination of cow dung and food waste storage periods, it turned out to be 21 days. On the seventh day, the gas began to appear. The amount of biogas obtained was 136 dm<sup>3</sup>. Total production of biogas can be increased using large biological digestive devices to increase the number of units and provide suitable temperature conditions. This biogas digestive system can be used not only in the country, but also for illustration/education purposes. Results showed that using a combination of food residues and cow dung produces more vital gas than using cow dung alone.

Zhiqiang Zhao et al .2020 [4], Reviewed diet microbiology, propose molecular strategies to monitor the diet in anaerobic digestion, and propose ways to redesign and digestion practices to encourage diet. Anaerobic digestion is the first advanced bioenergy strategies, but the microbial interaction communities answerable for methane produce is not yet well understood. It has recently been recognized that Bacteria have the ability to oxidize components of organic waste to form electrical bonds with microorganisms that produce methane through protein bio production conducting circles. Electron transfer between direct species ((Diet) faster than E-exchange between species by diffuse electronic vectors Like H<sub>2</sub>.

Lucie Moeller et al. (2016) [5], Examined the praxis of released Instruments in large case plants for biogas meter. Large-scale AD factories were collected using bovine fertilizer and power crops over 12 weeks. During this time, total acetic acid, propionic acid, butyric acid (VFAS), magnesium (VFAS/mg), souring and foam composition were observed from initial digestive system of calcium. Phosphorus was also found that an excellent oracular tool for identifying excessive acidification of certain AD systems. In the first phase of acidification, these values increased by six factors of VFAS/mg, VFAS/ca, and Thirteen factors for VFAS and VFAS/P. On another hand, Value added ratio of products added to gross domestic product (GDP), a common indicator in practice, has doubled solitary at this stage. When beets are used as substrates, the urea nitrate solution of ammonium has been found to be effective in foam suppression. Its application did not negatively affect daily energy production and achieved long-term foam removal. The ratio of VFAS to magnesium (VFAS/mg), calcium (VFAS/ca) and phosphorus (VFAS/P) was found to be an excellent predictive tool for determining excessive acidification of certain AD systems. These values increased to 6 times (VFAS/mg and VFAS/ca) and 13 times (VFAS, VFAS/P) in the initial phase of hyper acidification. On the other hand, the VFA/TIC ratio, a common indicator in practice, has doubled only at this stage. When beets are used as substrates, the urea nitrate solution of ammonium has been found to be effective in foam suppression. Its application did not negatively affect daily Power production and long-term foam achievement removal. Some criteria were found being used as an early warning indicators for sour.

KEVIN JAMES GAMBLE. 2014 [6], Studied method of Determining Scalability AD. This was achieved during the comparison of 3 digestive devices with widely different volumes for Biogas and biogas production formation and VS and pH destruction. A main objective is specifying the production of a biogas in line with the magnitude of digestion demonstrated by this study for the future of Alzheimer's disease. TED of the Department at Appalachian State University with other departments. Important correspondence exists between Digester sizes and biogas production. The study proved that the addition of vaccine use in Trial two was helpful, and results that emerged on that trial are a lot closer those mentioned in Palace of Horse works.

Maizirwan Mel et al . 2015 [7], Used Super -Pro Designer (V 8.5) for analysis anaerobic digestions in agricultural biomass to analyze production cost. In the fictitious project, we used fruit and vegetable waste as raw materials. A methane concentration is 55%, (V/V) of 936.8 cubic meters in total. After H-1 biogas purification, methane concentration increased to 95% (VOL/V). The system is designed for treatment agricultural waste and managed in order to reduce initial chemical oxygen demand by more than 60%. What is clear from the survey is that the return on investment by 11% and yield on exploitation is 12%, giving an 8.2-year refund period.

S. Abanades et al.2021[8], focused on the comprehensive analysis of the various conversion procedures being piloted around the world. Resources and processing methods are introduced to produce biogas. It highlights the impact of different control parameters such as raw material type, pre-processing approaches, process development and increased biogas productivity. With regard to biogas applications, the global share based on domestic and international statistics is important, such as heating, energy production and transport. Given the progress of global research over the past decade, the biogas industry saw an increase of 120 GW in 2019 from 65 GW in 2010. Europe like 2017, accounts for more than 70% of the world's biogas production, representing 64 TWh , we will discuss the different regulations governing the biogas market. Biogas market management includes reconnaissance, Produce, processing and evaluation effect environmental. This includes marketing and gets rid of waste related to the safe processing of biogas. It provides an overview of many of the proposed safety rules and policies based on global regulations. The impact of these regulations and policies related to the marketing and promotion of biogas in different countries are highlighted.

Vahid Razaviarani et al .2013[9], Studied the highest tolerable loading ratio of waste in the grease trap in urban wastewater sludge (MWS) using two experimental measurements digestion devices 1300L (active volume 1200L) with 20 days of solid Time to keep. During joint digestion, test oven was received the GTW and MWS mix and the dominance oven only draw the MWS. The digestive load of the test increased gradually up to 280% of the gastrointestinal load. The maximum tonnage of tariff force was found to be 23 per cent and 58 per cent of the combined tonnage of 1.58 kg versus (m<sup>3</sup> d) and 3.99 kg CO<sub>2</sub>/m<sup>3</sup>. These test digestion COD load represents (240%) of the control digestion (COD) load. The amount of biogas produced in the gastrointestinal test was 67% higher than the amount of the control device. During the semi-static gastrointestinal pregnancy of the test, where VS of GTW accounted for 19% of the total VS load, COD and VS removal rates of the test digestive system were 2.5 and 1.5 times higher than the gastrointestinal rates of control. The volume of biogas production in the gastrointestinal test decreased significantly when the VS content of GTW increased by to 30% of the total

(VS) load. The cause by decrease in biogas production was realization, and was inhibited by the accumulation of long-chain fatty acids.

Fedailaine M et al. 2015 [10], Biomotor modeling of anaerobic digestion has been studied in Many aspects like microbial activities, substrate degradation, and methane production.. at the end, having developed the mathematical modelling based on biomass balance, organic substrates and biogas. This modeling is simulated by MATLAB and compared to other models and experimental results using empirical data from the literature. The model's sensitivity to treatment parameters were examined of changing Initial concentricity of biomass organic substrate doses.

Christof Holliger et al. June 2017[11], studied of the production of organic matter from various components of anaerobic digestion plants is as large as the size of the digesters and the units that exploit the biogas produced. Planting green waste stations in the regions, food waste and supermarkets, AD plant for the treatment of effluents from sewage treatment and seven organic wastes. Collected over 7-9 months. The most important tests separate individual articles.

Francesco Calise et al. 2020 [12], Developed a simulation model of anaerobic digestion of the organic fragmented portion of general waste. A detailed model was developed to simulate the biological, and thermal behavior of process. The biological model was based on the anaerobic digestive model ADM1, which let you to assess Dynamic trend of biogas production as a function of concentration of key components and the operating temperature of the digestive system. It also includes detailed thermal models developed with geometric and structural features on digestion in mind. Thermal behavior of digestion has also been modeled. Consider a deliberately design heat swap submerged in digestion. so, The heat behavior of the process assessed using known thermal exchange equations and thermal energy balance. To analyze the different operating conditions of the system these two models were combined

M. Mohammadi Maghanaki 2013 [13] examined The possibility of producing biogas from biomass sources in Iran is an example of energy and biogas tankers and biomass used in electricity, and it is the only renewable energy source that can provide heating, cooling and fuel in the form of solids, liquids and gases. More biomass can be saved than 11.5% of the world's primary energy and accounts for about 79.7% of the world's energy consumption. In 2012, about 194.8 million tons of renewable energy was consumed worldwide, and about 100,000 tons were consumed in Iran. Where biogas is produced by anaerobic fermentation. The global production capacity of biogas is expected to reach 22,000 megawatts by 2025.. The amount of biogas generated in Europe in 2006,17,272 was GWh, of which 7,338 GWh was supplied exclusively in Germany. Currently, biogas accounts for 1.2% of annual power generation and nearly 10% of renewable energy, and composite power is about 1,500 MW. It is expected to achieve a global capacity for biogas installation. The global biogas market grew significantly between 2001 and 2011, and the composite capacity expanded from 2 388 MW in 2001 to 8 377 MW in 2011. This equates to an average annual growth rate of 13.4%. Iran's potential biomass resources include agricultural and forest waste, livestock tailings, public waste and wastewater. In the form of industrial waste, an estimated 132 million tons (oil equivalent). It will grow moderately over the next 12 years and reach 22,040 MW by 2025 to create vehicles.

### **Conclusion**

With regard to concerns around the world about climate change, rampant pollution, and scientists' efforts to reduce carbon emissions, biomass conversion technologies, especially AD, are promising platforms. One of the most important conclusions is:

- 1- Since the new reactor is solely utilized for digesting, the energy benefits of the auxiliary engine are outweighed by the higher thermal energy consumption. According to the analysis, the collaborative digestion process that uses biogas in two stages and has ICE and MCFC as consumers is the most efficient in terms of energy savings. To promote combined anaerobic digestion of OFMSW and WWS and save primary energy, dark fermentation can be thought of as an appropriate pre-treatment. Energy savings improved by 57.7% in the two-stage collaborative digestion system with ICE as a biogas consumer from the single-phase setup.
- 2- A large portion of the present market expansion is driven by environmental incentives related to the generation of biogas. Due to its effectiveness in lowering carbon emissions at an affordable price, biogas competes successfully in these markets. The majority of this sector is now connected to gasoline

- for vehicles (e.g., renewable fuel standard, low carbon fuel standard). Gas, transportation, and marketing must all be updated further in order to compete in this market.
- 3- Because biogas plants need considerable upfront costs, economies of scale are crucial.
  - 4- Produce concrete products such as biogas and fertilizer. About 90 kg to 130 kg of food waste are generated daily in food courts so that 85 to 120 litres of biogas are produced daily. In the commercial phase, continuous concrete biogas digestive devices are used in the production of biogas. These steel and plastic drums are used only for experiments. Such experiments show us the type and quantity of waste and in what percentage and composition it can be used to ensure a high biogas production value in the shortest possible retention period.
  - 5- According to studies, there are a few factors that may be used to predict anaerobic digestive systems with excessive acidity. The appropriate indicators of excessive acidification brought on by methane malformation due to rot nutrition were identified as computerized content/mg content and computerized content content, in addition to the already established early warning indicators of pivotal content and pivotal content/pivotal content ratios. It was discovered that the ammonium nitrate and urea solution used as fertilizer in agriculture was a practical long-term suppressant for sugar beet codification.
  - 6- There is enough agreement among digestion sizes based on bench-scale data to build a predictive model, with each providing a biogas prediction formula at different scales. Despite the absence of an exact linear scale between 100 mL and 10 l, it's really close, illustrating the importance of the gradient effect. examination of the problem in biogas output forecasting
  - 7- Anaerobic digestion operated in Missouveli conditions, had a hydraulic retention time of 25 days, and operated at 35 degrees Celsius. By simulating the process, it is possible to see that a feeding rate of 83.79 meters 3 h-1 results in a total production of 936.76 meters 3 h-1 of biogas. This system is an efficient waste treatment system, as evidenced by the COD reduction of more than 60%, which is higher than the anticipated range of COD reductions of 40%–60%. In simulation, it has been demonstrated that the purification system's adsorption column can remove 99% of carbon dioxide and hydrogen sulfide. Based on the biogas's mass, this caused up to 95% of the methane to be removed. The value of biogas will increase due to its higher purity, and there may be more uses for it as well. To assess expenses,
  - 8- Biogas, which is primarily made of carbon dioxide and methane, is produced when organic matter degrades in environments where oxygen is scarce. Due to factors like climate change, low energy prices, and increased distributed generation, biogas exploitation and the expansion of its potential applications have grown in popularity in recent years.
  - 9- Using biomass, organic waste containing nutrients can be recycled and returned to society as energy and fuel, thereby creating a sustainable circular economy.
  - 10- To convert organic wastes derived from biomass into biomethane, existing technologies have been developed and is used as a substitute for natural gas and automotive fuels.

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